# TCU56-A0 Size 2 Industrial chillers for contaminated or dirty fluids

## **COOLING CAPACITY**

## 6000 - 8100 - 9200 - 10900 W

## AXIAL FAN

Axial fan, complete with thermal cut-out and safety grille.

## FLUID POWER CIRCUIT

Fluid power circuit with centrifugal pump without tank, with maximum available pressure 3 bar, dual oil safety pressure switch, 0-10 bar oil pressure gauge, regulation sensor.

## ELECTRICAL PANEL

With main disconnect switch, relay motor protection, phase sequence relays.

## MANAGEMENT AND CONTROL

The TX200 control unit manages the operation of the chiller and provides complete operator alarm diagnostics. An on-off contact allows the machine to be switched on remotely. Illuminated control selector. Possibility of remote display for machine regulation.

## PAINT/COATING

Standard colour: RAL 7035 textured.

## MAIN ACCESSORIES (ref. page 189)

HR - Fluid heating element

- LTA Operation at low ambient temperatures
- FP Polyurethane air filter

RU - Castors

TD - Differential fluid temperature management (two sensors)

BGC - Hot gas bypass for +/- 1 K temperature precision

- Non-standard paint/coating

- Satin AISI 304 stainless steel framework

## STRUCTURE

In powder-coated steel sheet, RAL 7035 textured finish. Easily removed panels

#### COMPRESSOR

Hermetic scroll compressor, cooled by the refrigerant, complete with thermal cut-out.

## REFRIGERATION CIRCUIT

Complete with charging port, liquid receiver, drier filter, thermostatic valve, high- and low-pressure pressure switch, R134a refrigerant.

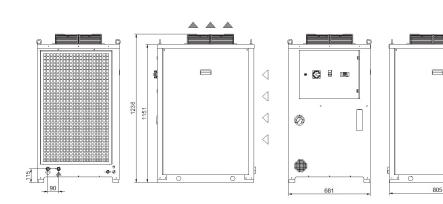
#### **EVAPORATOR**

Tube evaporator with mantle, steel heads and copper heat exchanger tubes, with anti-freezing protection.

#### AIR CONDENSER

Finned high-efficiency copper tube condensing coil, complete with safety grille.

## **Dimensions**





Model		TCU56	TCU70	TCU91	TCUA0				
Rated Cooling Capacity*	w	6000	8100	9200	10900				
Ambient temperature operating limits	°C		+15	- +45					
Settable oil temperature range	°C	+25 - +40							
Fluid type		Dirty fluids (oil and mineral oil emulsions)							
Maximum oil impurity size	μm	150							
Temperature precision	К	+/-2							
Refrigerant gas	HFC	R134a							
Power supply									
Supply voltage	V ph Hz	400V (+/-10%) 3ph 50Hz							
Secondary supply voltage	V	230-24 V AC							
Digital thermostat			TX	200					
Compressor									
Compressor type			Sc	croll					
Quantity	no.	1	1	1	1				
Max. power draw	kW	3.7	3.9	4.4	4.6				
Max. current draw	A	5.4	6.7	7.2	7.5				
Axial Fan				1	4				
Fan type			Axial						
Quantity	no.	1	1	1	1				
Air flow rate	m₃/h	2800	2800	2800	2800				
Max. power draw	W	130	130	130	130				
Max. current draw	A	0.6	0.6	0.6	0.6				
Centrifugal Fan (optional)									
Fan type		Centrifugal							
Quantity	no.	1	1	1	1				
Air flow rate	m₃/h	2800	2800	2800	2800				
Available head	Pa		250	230					
Max. power draw	kW	0.6	0.6	0.6	0.6				
Max. current draw	A	2.3	2.3	2.3	2.3				
Centrifugal Pump									
Pump type		Centrifugal							
Quantity	no.	1	1	1	1				
Nominal fluid flow rate	l/min	27.0 - 50.0	36.0 - 50.0	42.0 - 50.0	45.0 - 50.0				
Nominal available head	bar	2.4	1.8	1.4	1.3				
Max. power draw	kW	1.1	1.1	1.9	1.9				
Max. current draw	A	2.2	2.2	2.2	2.2				
IN/OUT liquid connections	inch			1"					
Net weight (approximate)***	kg	145	155	175	185				
Width	mm	681							
Depth	mm	805							
Height	mm	1236							
Sound pressure level**	dB(A)	60	60	60	60				
IP rating	IP		4	44					

\* Data relating to operation under the following conditions: intake/outlet temperature 40/30°C, ISO VG 32 mineral oil, ambient temperature 32°C. Cooling power refers to the evaporator unit.

\*\* Sound pressure level, measured in a free hemispherical field at a distance of 1 m from the machine and 1.5 metres from the ground, per ISO 3746.

\*\*\* Weight includes pallets and packaging (where provided for), with refrigerant charge, without storage tank and axial fans.

\*\*\*\* The electrical data refer to  $\cos \phi$  = 0.8.

TEXA

Correction factors for calculating the cooling power												
Oil outlet temperature	Fo	°C	20	25	30	35						
		factor	0.82	0.92	1	1.05						
Ambient Temperature	<b>F</b> -	°C				15	20	25	32	35	40	45
	Fa	factor				1.16	1.1	1.05	1	0.97	0.91	0.84
Oil type	-	type	ISO VG 10		ISO VG 22		ISO VG 32		ISO VG 46		ISO VG 68	
	Ft	factor	1.15		1.1		1		0.9		0.82	
			Cooling pow	/er = Nomina	al cooling pov	werx Fo x	Fa x Ft					